

 Michigan Automotive Compressor, Inc. Quality Assurance Manual for Suppliers	Document Number:
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Subject: Design Record (Ballooned Print)	

PURPOSE:

The “ballooned print” is a map of the ISIR data sheet, allowing for the simple and clear identification of each measurement item as it corresponds to a measurement on the blueprint.

SCOPE:

Each PPAP submission must contain a complete ISIR analysis of at least two sample parts. These samples are to have all dimensions shown on the print measured and recorded on a data sheet, as well as compliance noted for all requirements listed in print notes or designated on the print (downloadable blank data sheet and procedure are available in the Supplier Manual). The ballooned print must identify each item as it corresponds to an item on the ISIR data sheet.

CONTENT:

All unique items that appear on the blueprint must be labeled numerically with their corresponding placement on the ISIR data sheet.